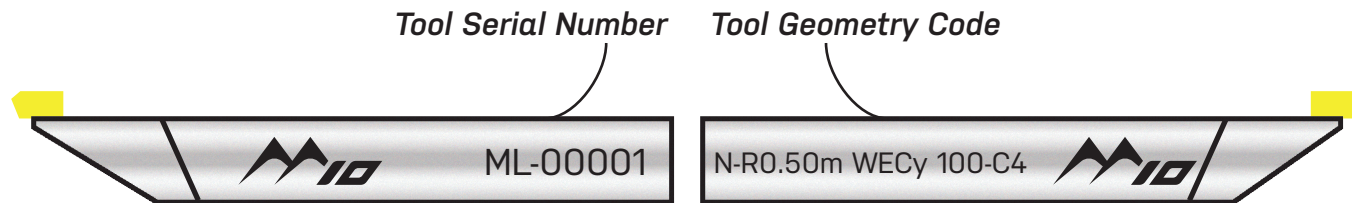
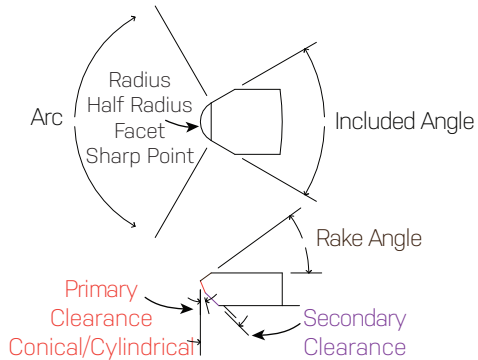


M10 Edge Tool Configurator



Tool Geometry Code

N-R0.50m WECy 100-C4 40 i

Diamond Type N Natural S Sumitomo MCC MCC H HPHT CVD CVD M Monodite P PCD	Full Radius [R] R - 0.120 mm	Rake Angle J = + 5° K = + 2.5° L = 0° M = - 2.5° N = - 5° O = - 7.5° R = - 10° T = - 15° V = - 20° W = - 25° X = - 35° Y = - 45°	Primary Clearance J = 5° H = 7.5° G = 10° F = 12.5° E = 15° D = 20° B = 25° A = 30° Z = 35° X = 17° W = 18° V = 16°	Clearance Type Cy = Cylindrical Co = Conical	Tool Arc 1° - 170°	Waviness S = < 2.00µm C1 = < 1.00µm C2 = < 0.75µm C3 = < 0.50µm C4 = < 0.25µm C5 = < 0.20µm C6 = < 0.15µm C7 = < 0.10µm C8 = < 0.05µm C9 = < 0.03µm	Optional Secondary Clearance 40°	Optional Insert Tool Shank i
	Half Radius [H] H - 0.120 mm				Included Angle 15° - 179°			
	Facet Tool [F] F - 0.120 mm							
	Sharp Point [P] P							